Date:

Monday, 28/05/2007 2:18:22 PM

User:

Linda Lacelle

Process Sheet

Customer

: CC-DAR01 Dart Aerospace Ltd.

Job Number

: 32705

Estimate Number

: 10804

P.O. Number This Issue Prsht Rev.

First Issue

Written By

Comment

Previous Run

NIA : 28/05/2007

: 00015

S.O. No. : NA

Type

: SMALL /MED FAB

Part Number

Due Date

Drawing Name

Drawing Number Project Number : RE-BEND : NA

Drawing Revision Material

: 04/06/2007

: D3564-5

: D35645

Qty:

8 Um:

Each

Additional Product

Checked & Approved By

Job Number:



Seq. #:

Machine Or Operation:

Description:

SMALL FAB 1 1.0

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

-PULL FROM STK:

D3564-5 B 32 05 1

WEARSHOE



Comment: Qty.:

1.0000 Each(s)/Unit Total:

8.0000 Each(s)



3.0

2.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

REFORM on Brake as per Dwg D3564

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0

POWDER COATING





Comment: POWDER COATING

REPAINT OR TOUCH UP AS NECESSARY



Date:

Monday, 28/05/2007 2:18:22 PM

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3564-5

Job Number: 32705

Part Number: D35645

Job Number:



Seq. #:

Machine Or Operation:

Description:

INSPECT POWDER COAT/CHEMICAL CONVERSION

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STK USING NEW B/N

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



Job Completion



Stass-31